





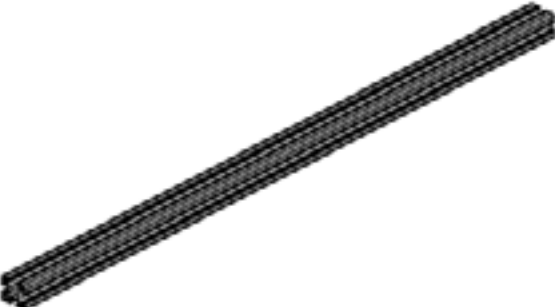

# Assembly Instructions

## Shop Press Guard

### HW93625

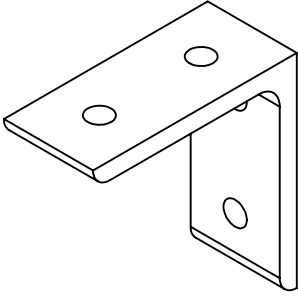
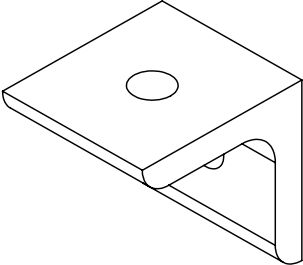
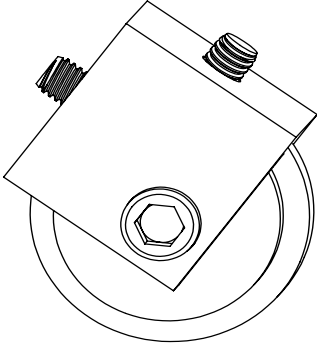
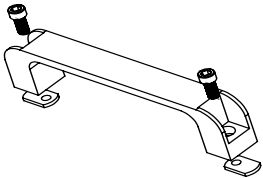
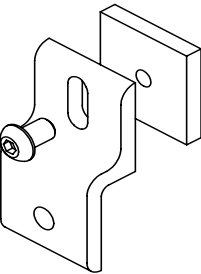
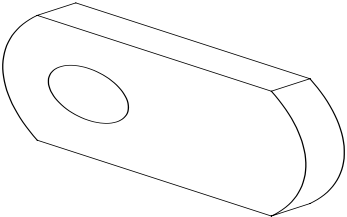
**Tools needed:** Metric hex wrench set (lock tight is optional).

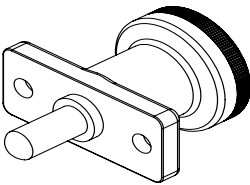
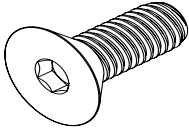
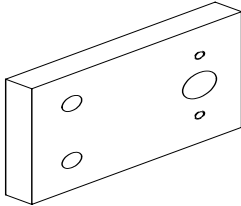
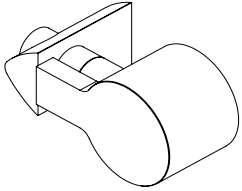
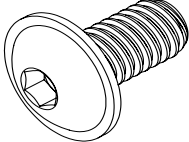
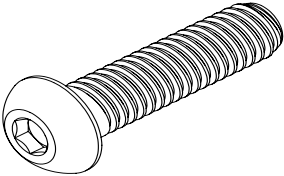
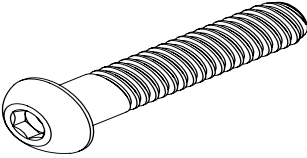
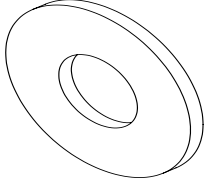
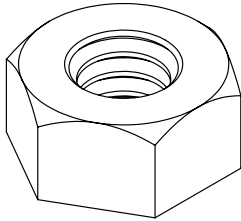
Parts Supplied:


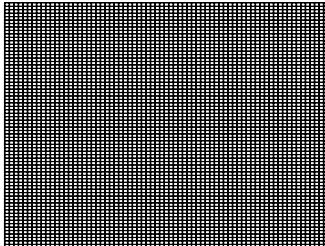
Number	Picture	Description/ Part Number	Quantity
1		1.5" X 1.5" X 84" Grooved Vertical Frame Piece	1
2		1.5" X 1.5" X 37" Grooved Horizontal Frame Piece	2
3		1.5" X 1.5" X 36.5" Grooved Vertical Screen Frame Piece	2
4		1.5" X 1.5" X 34" Grooved Horizontal Screen Frame Piece	2

SFA Companies  
10939 N. Pomona Ave. Kansas City, MO 64153  
[customerservices@heinwerner-automotive.com](mailto:customerservices@heinwerner-automotive.com)

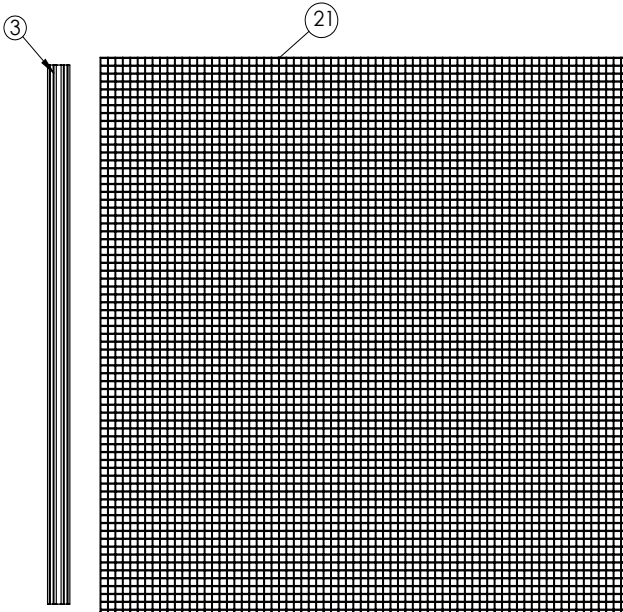
HW93425-M0\_022013

Number	Picture	Description/ Part Number	Quantity
5		15CB4804	2
6		15CB4801	2
7		15CP0101	4
8		13AC7302	1
9		15AC7105	4
10		15FA3501	12

Number	Picture	Description/ Part Number	Quantity
11		13CP0698	1
12		13FA3117	2
13		15CM0398	1
14		15FAC3888	4
15		13FA3331	10
16		13FA3324	2
17		13CP0706	4
18		13FA3700	8
19		13FA3113	4

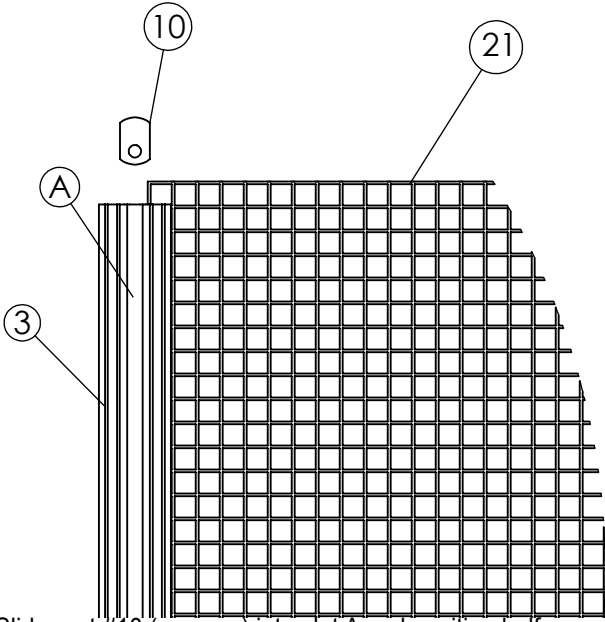
Number	Picture	Description/ Part Number	Amount
20		1.5" X 1.5" X 84" Grooved Frame Vertical Frame Piece with Holes	1
21		Screen 35" X 35"	1

**Steps For Assembly**  
**Step 1:**

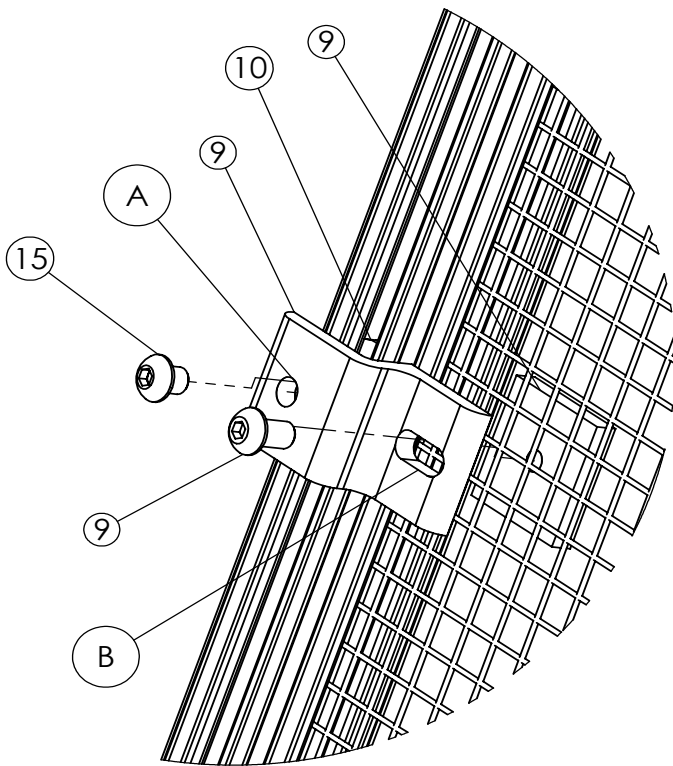


Put the screen in the middle slot on one of the sides of part #3.

**Step 2:**



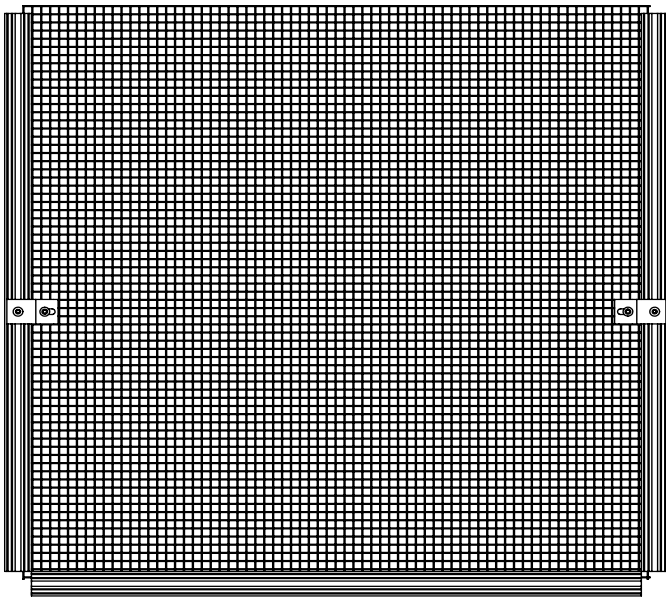
Slide part #10 (as seen) into slot A and position half way down part #3.

**Step 3:**

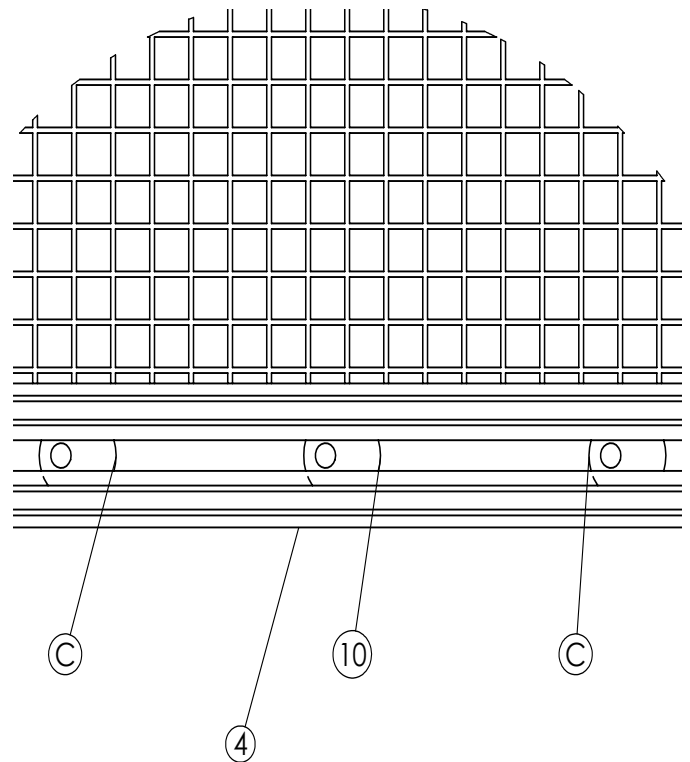
Line up hole A with hole in part #10, make sure hole B is not over the hatching of the screen. Bolt part #15 into hole A and part #10. Use bolt that comes with part #9 slide into hole B and bolt the black plate of part #9 (on the back side of the screen).

**Step 4:**

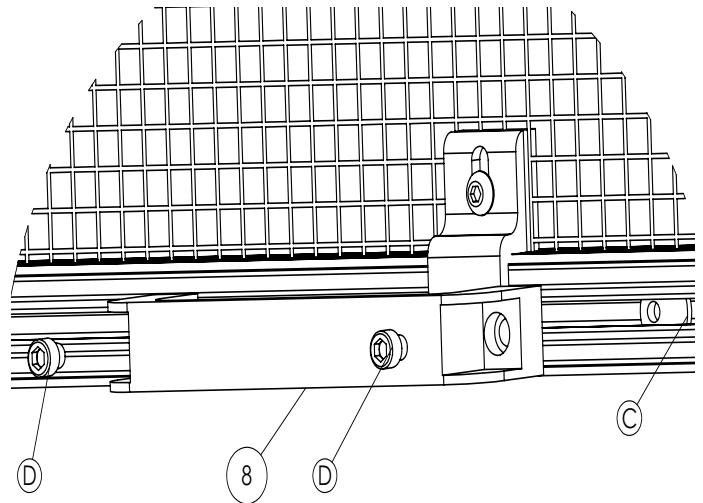
Repeat steps 1 through 3 for left hand side of screen assembly. Make sure to slide two extra pieces of part #10 below part #9.

**Step 5:**

Put screen into middle slot on one of the sides of one part #4.

**Step 6:**

Slide in one part C (that comes with handle) in part #4 (same as in step 2). Slide in a part #10 to the middle of #4. Attach part #9 using step 3. Then slide in the other part C after part #10.

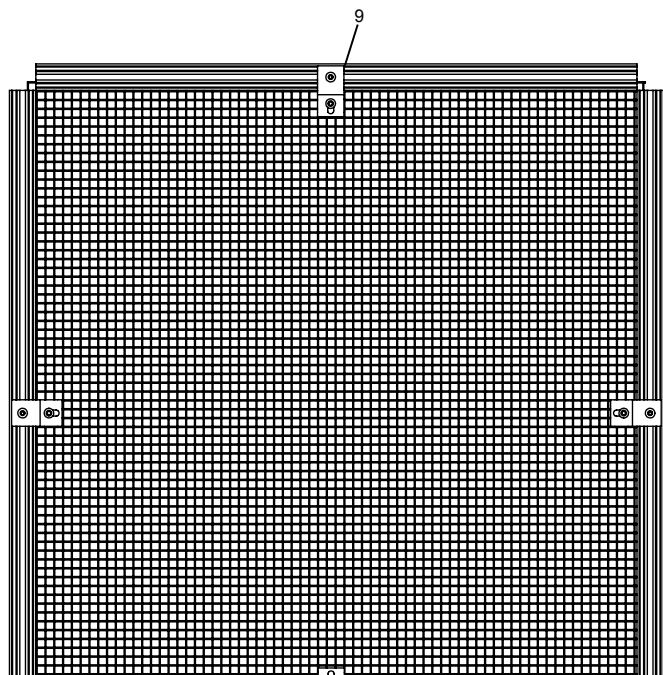
**Step 7:**

Move parts C so that part 8 is centered above part #9. Bolt part #8 to part #4 using bolts D that comes with #8.

**Step 8:**

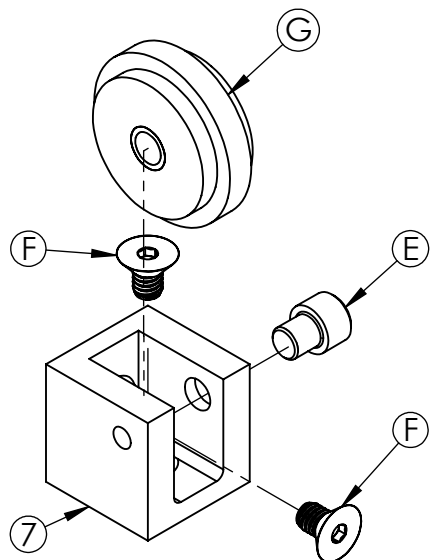
Attach the second part #4 to the top part of screen using step 1.

**Step 9:**



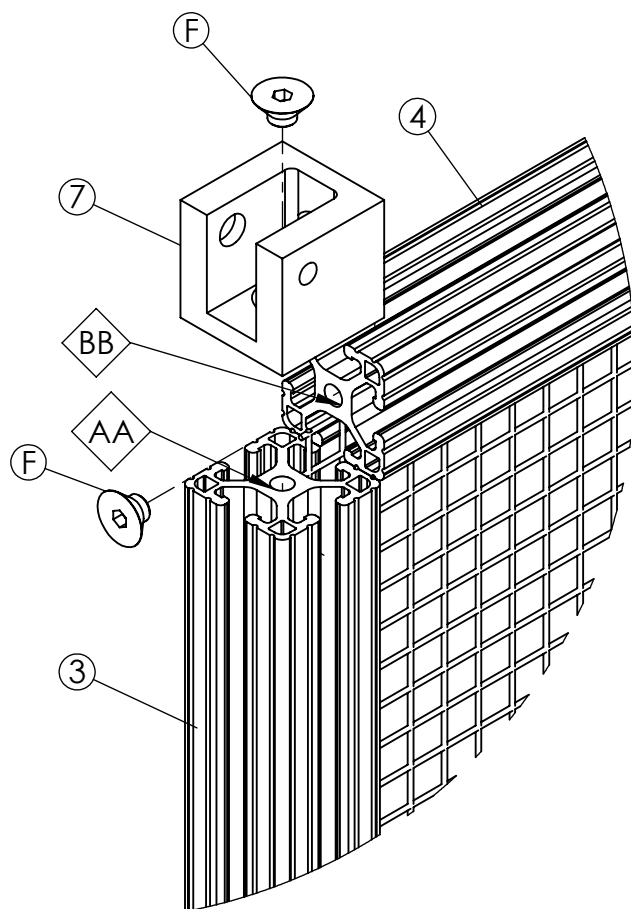
Attach part #9 using steps 2 and 3 for part #4.

**Step 10:**



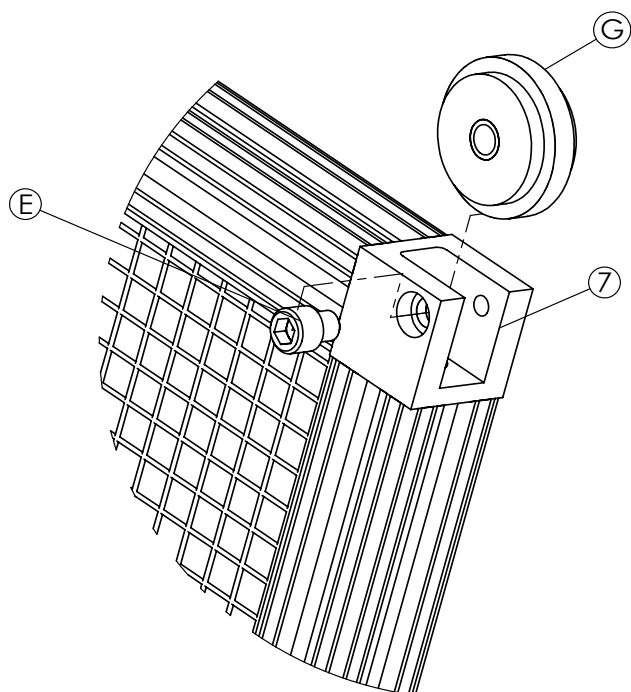
Disassemble part #7, unbolt part E from part #7 then remove wheel (G) to access the two bolts (F), remove F.

**Step 11:**



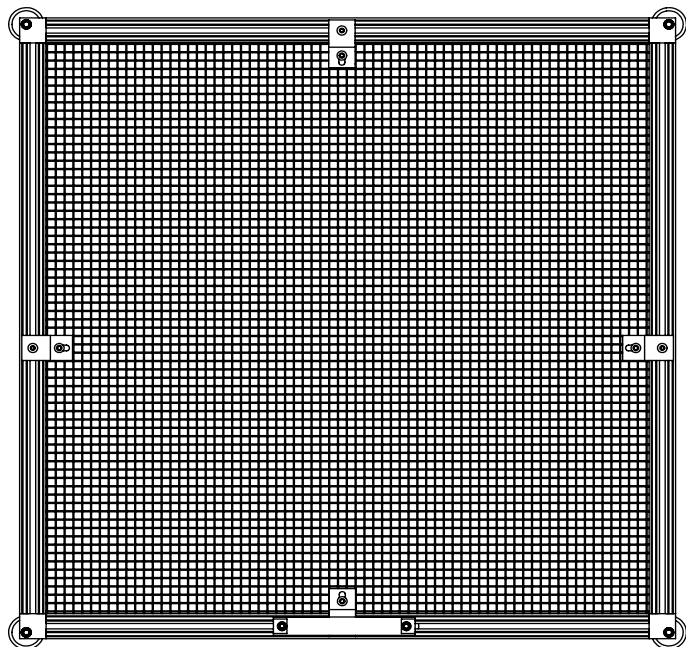
Line up holes that the F bolts came out of with hole AA on a part #3 and hole BB on a part #4. Using bolt F (that comes with part #7) bolt part #7 on frame.

**Step 12:**



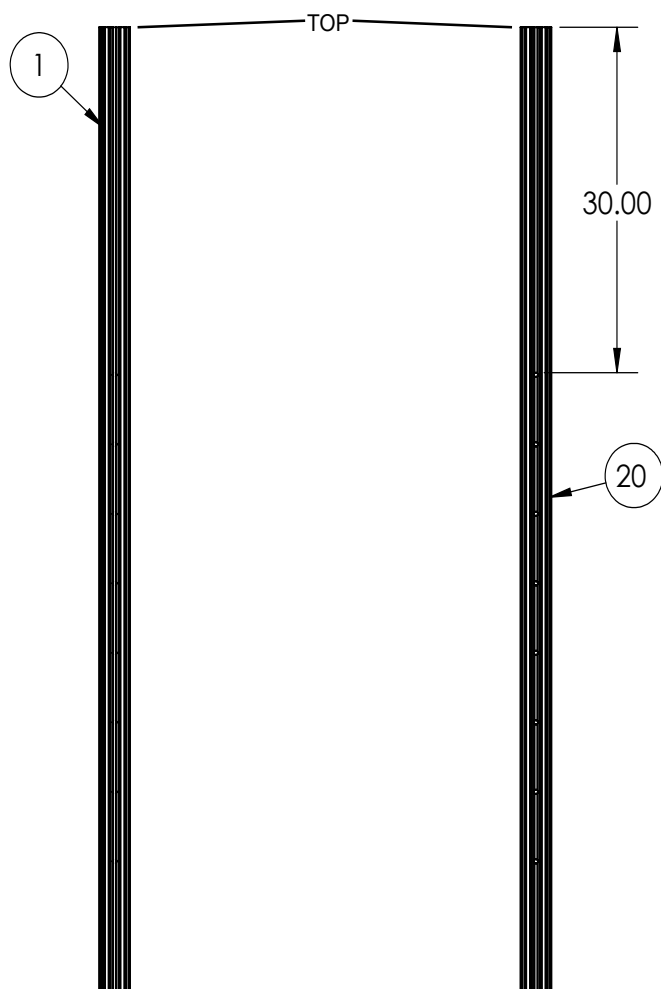
Place part G in 7 so that the hole in G lines up with hole of 7, bolt in place with E.

**Step 13:**



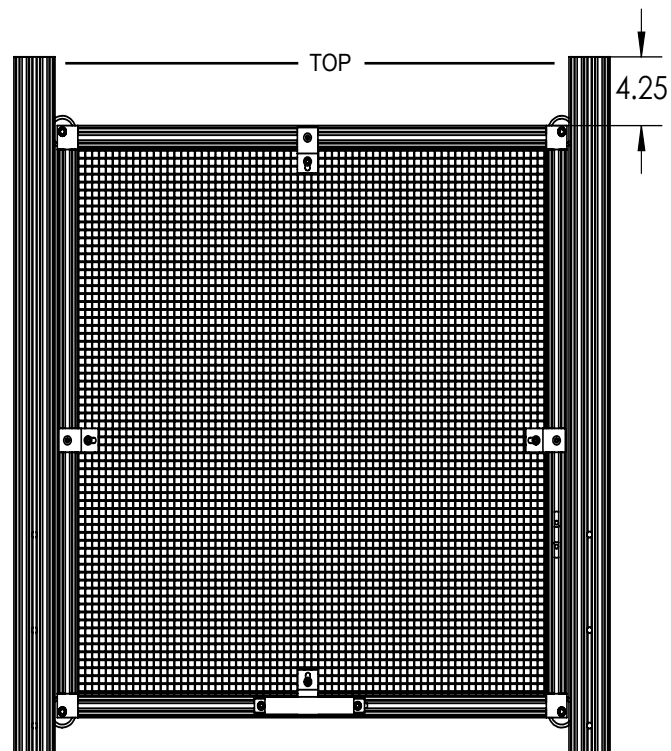
Repeat steps 10 through 12 for the other 3 corners.

**Step 14:**



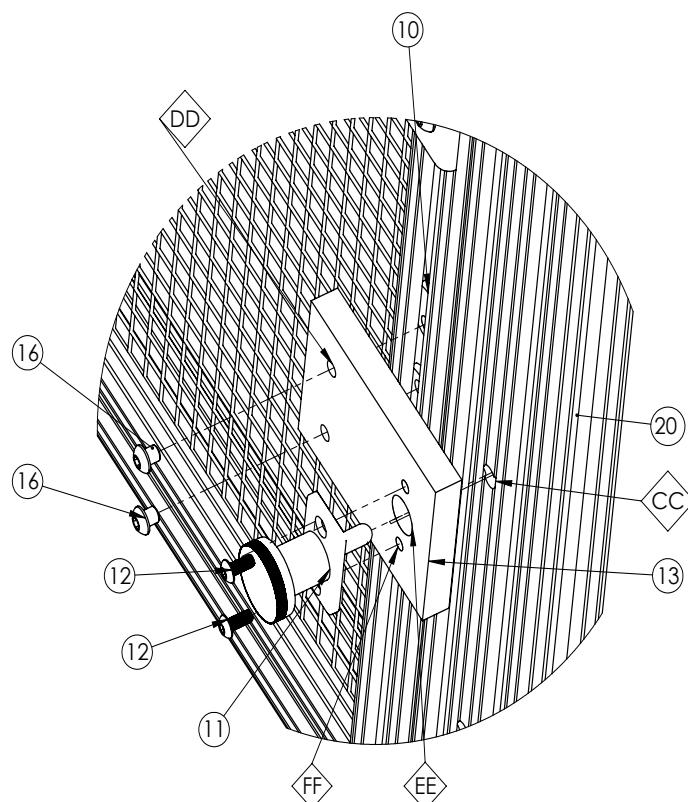
Lay out part #1 and second outer frame piece with holes; lay the frame piece with the holes 30 inches from the top.

**Step 15:**



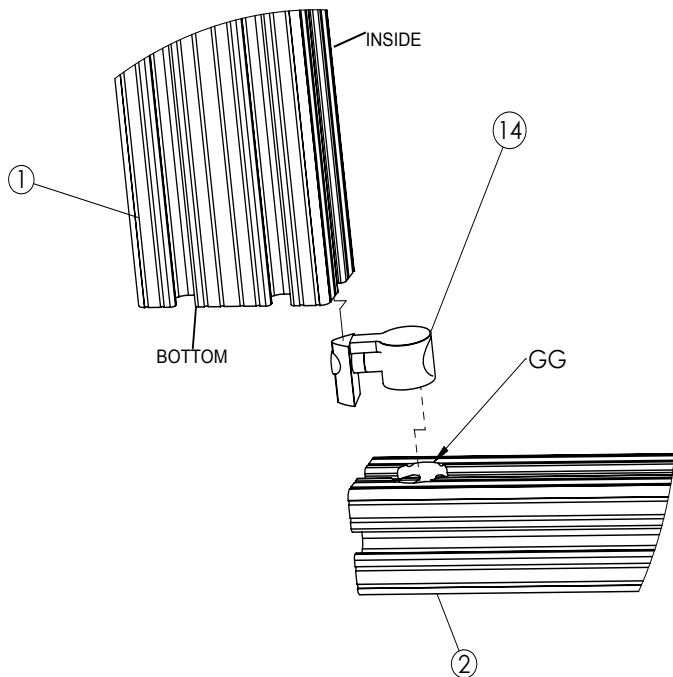
Place the screen assembly between the frames that were laid out in step 14. Make sure that the screen assembly is approximately 4.25 inches from the top of the frame.

**Step 16:**



On right hand side of screen frame line up hole DD with holes of the 2 part #10's. Line up hole EE with hole CC on outer frame, using part #16 bolt part #13 to screen assembly. Put part #11 in hole EE bolt with part #12 to part #13.

### Step 17:



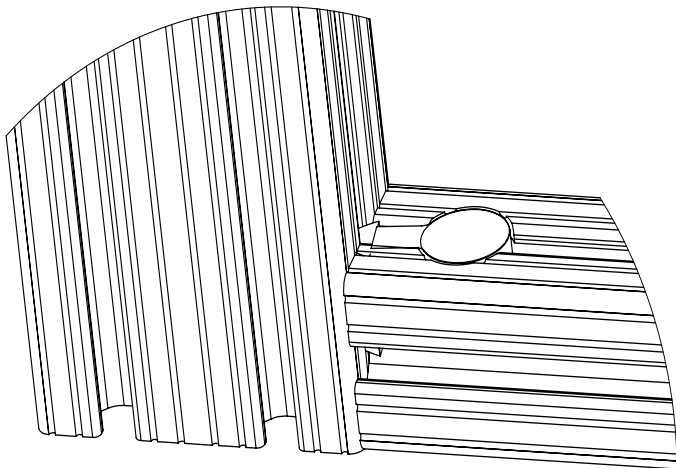
Slide part # 14 into inside bottom of part #1 (Part #14 may need to loosen bolt). Slide part #2 in between part #1 and other outer frame piece, allowing for circular part of 14 to enter hole GG. The bottom of part #2 should be level with the bottom of part #1.

### Step 18:

To tighten place a hex wrench into middle slot and tighten bolt in part #14.

### Step 19:

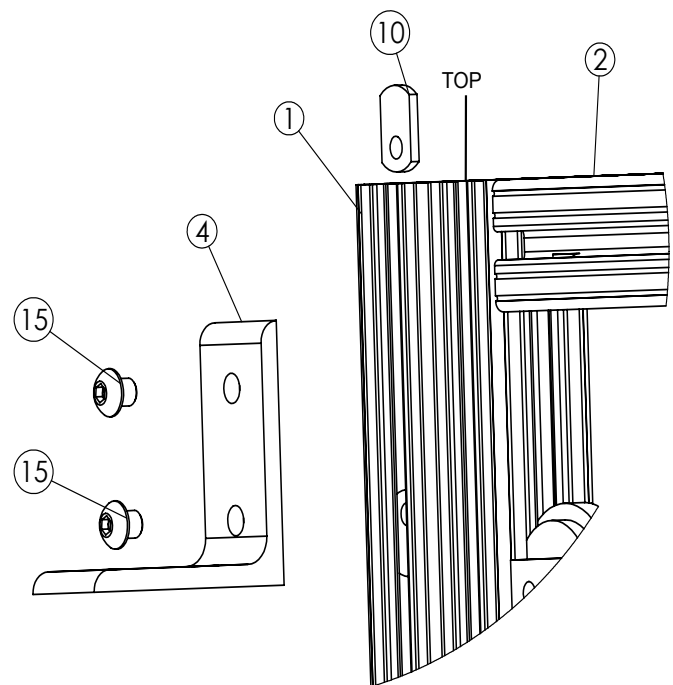
Repeat steps 17 and 18 for the all four corners of the inside of the outer frame.



### Step 20:

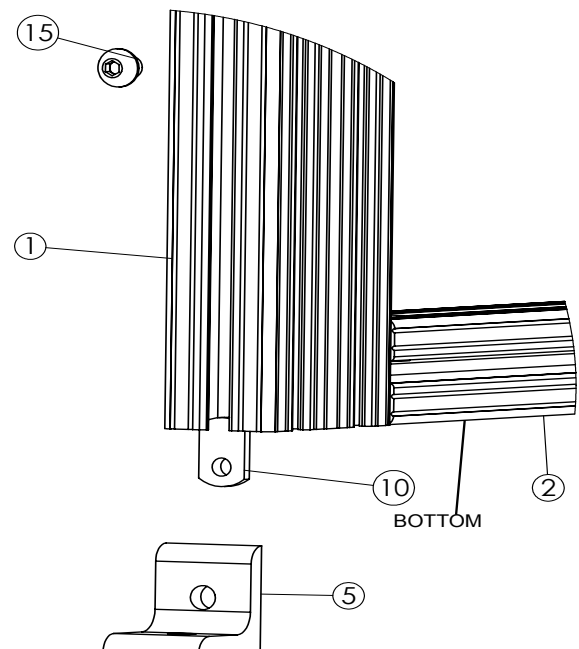
Turn the frame assembly over so that handle is on the floor.

### Step 21:



Slide two part #10's in the top of the outer most slot on part #1, make sure that the extruded part of #10 is facing the front of the frame assembly as it slides in. Line up part #4 (on the outer slot of part #1) with the bottom of part #2. Use two part #15 to bolt part #4 to part #1. Do this for both sides.

### Step 22:



Slide 1 part #10 into the outer part (1.5" side) of part #1 4.5 inches up. Line up the hole on part #5 and bolt on using part #15

### Step 23:

Make sure all bolts have a minimum of 17 ft-lbs of torque.